

# TECAMID 66 GF30 black - Stock Shapes

## Chemical Designation

PA 66 (Polyamide 66)

## Colour

black opaque

## Density

1.34 g/cm<sup>3</sup>

## Fillers

glass fibres

## Main features

- very high stiffness
- resistant to many oils, greases and fuels
- good wear properties
- very high strength
- high dimensional stability
- good heat deflection temperature
- good weldable and bondable

## Target Industries

- mechanical engineering
- aircraft and aerospace technology
- automotive industry

Data generated directly after machining (standard climate Germany).

Mechanical properties	parameter	value	unit	norm	comment
Modulus of elasticity (tensile test)	1mm/min	5500	MPa	DIN EN ISO 527-2	1)
Tensile strength	50mm/min	91	MPa	DIN EN ISO 527-2	
Tensile strength at yield	50mm/min	91	MPa	DIN EN ISO 527-2	
Elongation at yield	50mm/min	8	%	DIN EN ISO 527-2	
Elongation at break	50mm/min	14	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	135	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	4700	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	25/46/104	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	4100	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	97	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Ball indentation hardness		216	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		48	°C	DIN EN ISO 11357	1)
Melting temperature		254	°C	DIN EN ISO 11357	
Service temperature	short term	180	°C	-	2)
Service temperature	long term	110	°C	-	
Thermal expansion (CLTE)	23-60°C, long.	5	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	5	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.2	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.39	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
Specific surface resistance	Silver electrode, 23°C, 12% r.h.	10 <sup>14</sup>	Ω	DIN IEC 60093	1)
Specific volume resistance	Silver electrode, 23°C, 12% r.h.	10 <sup>14</sup>	Ω*cm	DIN IEC 60093	2)
Dielectric strength	23°C, 50% r.h.	35	kV/mm	ISO 60243-1	3)
Resistance to tracking (CTI)	Platin electrode, 23°C, 50% r.h., solvent A	550 / 475	V	DIN EN 60112	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.1 / 0.2	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		(+)		-	2)
Resistance to weathering		(+)		-	
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	3)

Our information and statements reflect the current state of our knowledge and shall inform about our products and their applications. They do not assure or guarantee chemical resistance, quality of products and their merchantability in a legally binding way. Our products are not defined for use in medical or dental implants. Existing commercial patents have to be observed. The corresponding values and information are no minimum or maximum values, but guideline values that can be used primarily for comparison purposes for material selection. These values are within the normal tolerance range of product properties and do not represent guaranteed property values. Therefore they shall not be used for specification purposes. Unless otherwise noted, these values were determined by tests at reference dimensions (typically rods with diameter 40-60 mm according to DIN EN 15860) on extruded and machined specimen. As the properties depend on the dimensions of the semi-finished products and the orientation in the component (esp. in reinforced grades), the material may not be used without a separate testing under individual circumstances. The customer is solely responsible for the quality and suitability of products for the application and has to test usage and processing prior to use. Data sheet values are subject to periodic review, the most recent update can be found at [www.ensinger-online.com](http://www.ensinger-online.com). Technical changes reserved.